

N.F.
10/14/64

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File Ref. 6
No. 64-108

The heavier oil maintains oil pressure at extreme RPM and provides better lubrication under these conditions. During cold weather, 10W-30 multiple viscosity oil should be used.

The Engine Oil Supplement provides extra strength for heavy loads and generally provides superior lubrication.

6. Special emphasis should be made to the owner pointing out the importance of:
- A. Proper break-in of the new bearings.
 - B. Use of SAE 30 oil and Engine Oil Supplement at every oil change.

The following is a list of parts to be used for these repairs:

NAME	PART NUMBER
Bearings, Connecting Rod	
Standard	9772930 Z
Undersize (.0005)	9772931 F
Undersize (.001)	9772932 F
Undersize (.002)	9772933 F
Bearings, Crankshaft Main	
Frnt. - Frnt. Ctr. - Ctr. - (Std.)	9781619 M
Frnt. - Frnt. Ctr. - Ctr. - (.001 U.S.)	9781621 M
Rear Ctr. (Std.)	9781620 M
Rear Ctr. (.001 U.S.)	9781622 MF
Rear - (Replace only if damaged)	
Rear (Std.)	533732 Z
Rear (.001 U.S.)	533733 M
Rear (.002 U.S.)	533734 MF
Oil Pressure Regulator Spring	544302 MF
Valve Spring Retainer Cups	540833 F
Oil Baffle and Indicator Package	9777121 F
Baffle	9777122 F
Indicator	9777125 M